

I.C.E

Integrator of Energy Calculations

S.M.A.R.T

Followed by Adaptive Modelling of Search for Tendency

General used manual



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I.C.E SYSTEM

I °- INTRODUCTION

The ICE (integrator of calculations energy) system, French patent, is intended to monitor and inform the refrigeration energy derivatives.

Monitoring ICE program is based on models from the numerous campaigns of the measurements by the office of ADT Plus studies and expertise of facilities of refrigeration.

Each ICE system is designed to monitor one or two plants regardless refrigerated (HT or LT) at a time, depending on the selected configuration.

II °- COMPONENTS OF I.C.E SYSTEM

The ICE system is an electrical panel includes:

•	A P.L.C	réf. SAÏA: PCD1 M2160
•	A P.L.C	TEL. SAIA. PUDI.IVIZIOU

- An analog card réf. SAÏA: PCD2.W315
- A touch screenréf. CAREL: PGDT07000F120

The elements to be connected on the Terminal Board of the electrical box are the following:

• An outdoor T ° sensor (PT1000: -50/+105°C)...... réf. EO2S: 510.14100

In the case of the use of a fluid type HFC, HCFC and ammonia:

- One LP pressure sensor (-1/10 bar 4/20mA) réf. EO2S: 520.99165
- One HP pressure sensor (-1/32 bar 4/20mA) réf. EO2S: 520.99166

In the case of the use of R744 (CO2) Subcritical:

- One LP pressure sensor (-1/32 bar 4/20mA)réf. EO2S: 520.99166
- One HP pressure sensor (-1/48 bar 4/20mA) réf. EO2S: 520.99167

In the case of the use of the R744 (CO2) Transcritical:

- One LP pressure sensor (-1/48 bar 4/20mA) réf. EO2S: 520.99167
- One HP pressure sensor (-1/160 bar 4/20mA)..... réf. EO2S: 520.99234

Note: these additional elements are marketed by the company EO2S, but the installer has the choice to provide its usual products according the imperative of respect the characteristics described.

No difference can be accepted on these characteristics to ensure the accuracy of the system.



Nota:

The pressure sensors are to be installed on the installation by couple according to the number of production¹:

- 1 for low pressure (LP),
- 1 for high pressure (HP).

A single temperature probe is required by ICE panel.

A synthesis of return of compressor of each monitored production market must also be connected to the ICE panel.

However, in the case of the "stacking of energy" option or the 'SMART' system, an IOM module replaces the synthesis of returns of each generation market (to a maximum of 5 compressors by production²).

The option 'accumulation of energy' or 'SMART' system consists of the following:

- IOM module réf. SAÏA : PCD7.L130
- A communication cardréf. SAÏA : PCD7.F110S

Type of cables for connections:

We recommend using:

- For the bus:

A cable for data transmission 1 or 2 twisted pairs (section 0, 5 mm²) shielded with braid with a low specific capacity (< 100 mF/m) and a 120Ω impedance; 100 kHz (example: « Belden » type 8762, section 20AWG, or equivalent).

- For pressure sensors:

A shielded cable HIFLEX CY 2 x 0, 5 mm², or equivalent.

- For temperature sensors:

Up to 50 m away: a minimum section of 0, 75 mm² cable.

Between 50 m and 100 m of distance: a minimum section of 1, 5 mm² cable.

More than 100 m of distance: a cable of at least 2, 5 mm².

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¹ Or circuit

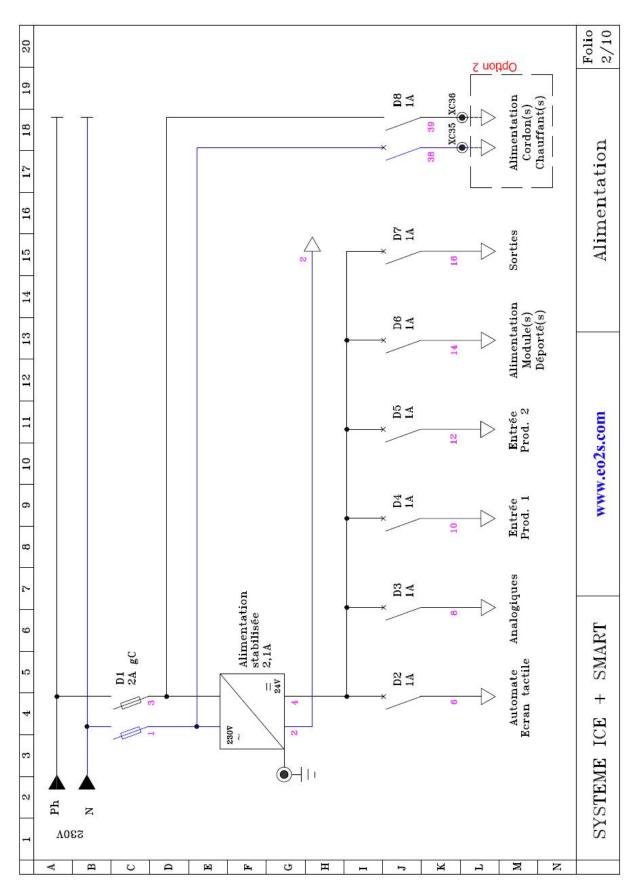
² For more than 5 compressors per powerpack: **contact us and plan an additionnel module IOM.**



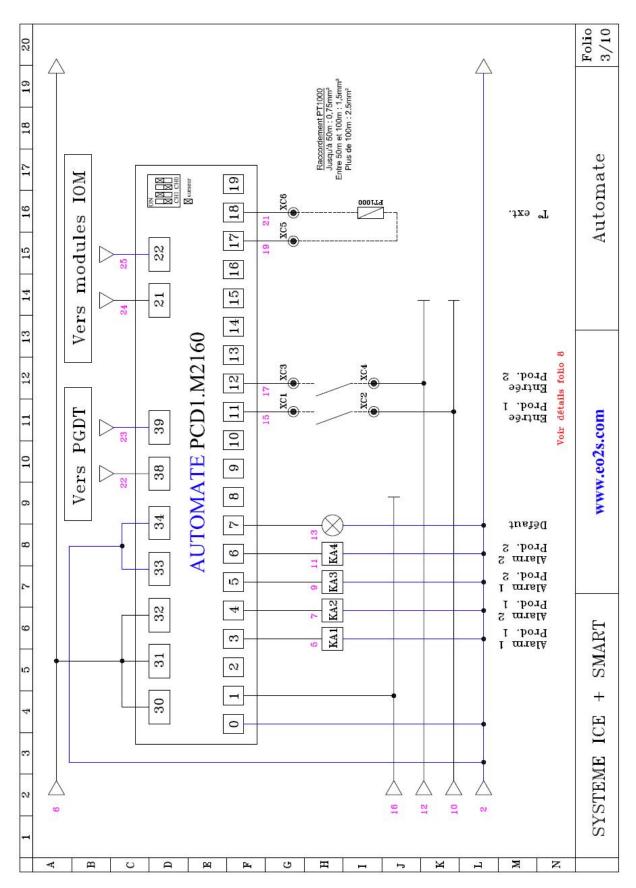
III °- I.C.E PANEL ELECTRICAL DIAGRAM

Folio 1/10 Deux productions Une production : SMART // ICE + SMART Ce plan est notre propriété et ne peut être reproduit ou communiqué sans notre autorisation Version 1.2017 Date: 01/01/17 Option 1 : ICE E, O.2.5 SAS 92 Avenue Magellan - 9000 Créteil Tél. : + 33 (9)1 49 56 14 46 - Faz. + 33 (9)1 69 51 78 24 http://www.eo2s.com Option 2 + Système ICE E028

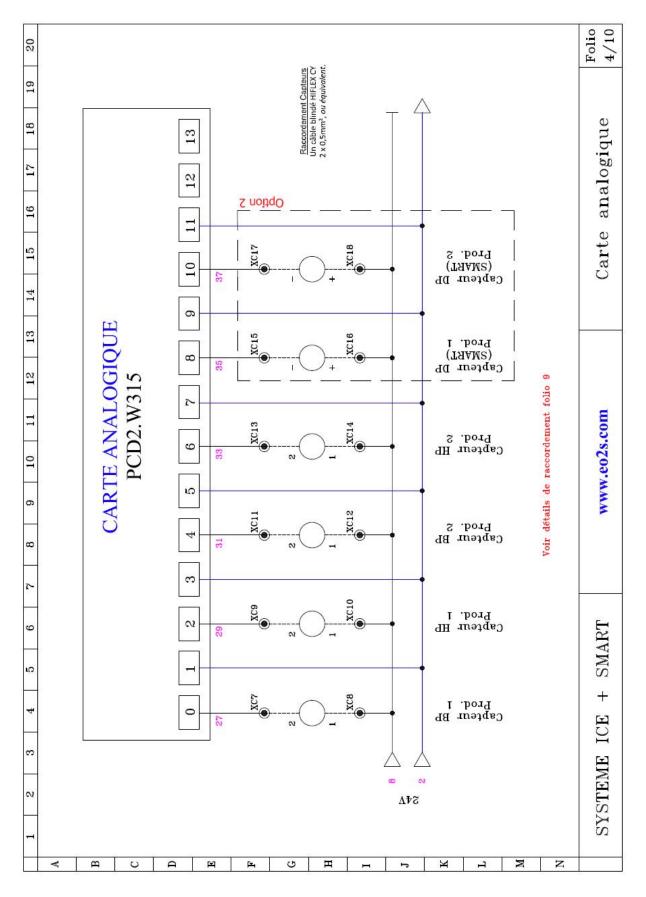




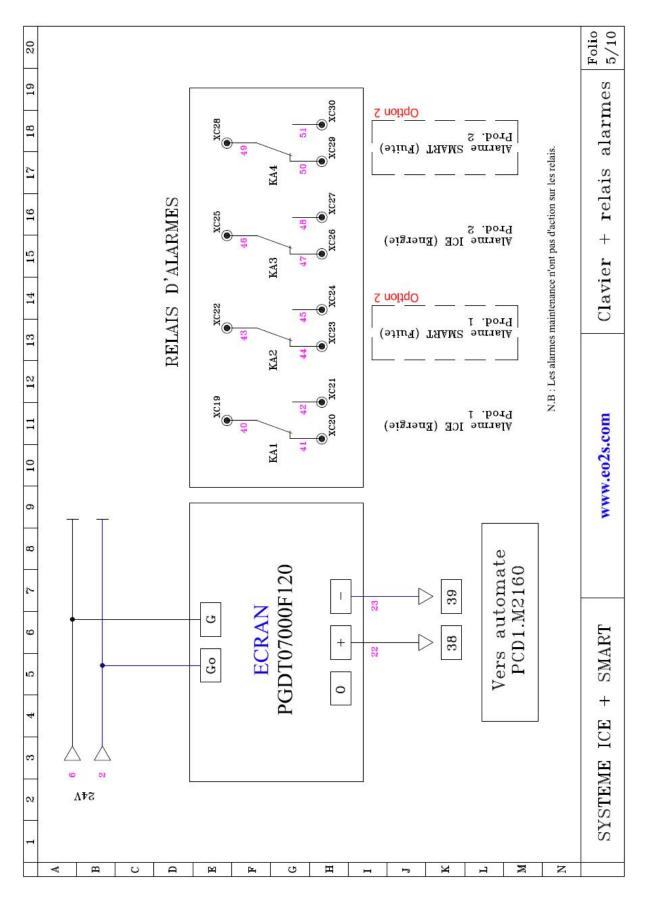




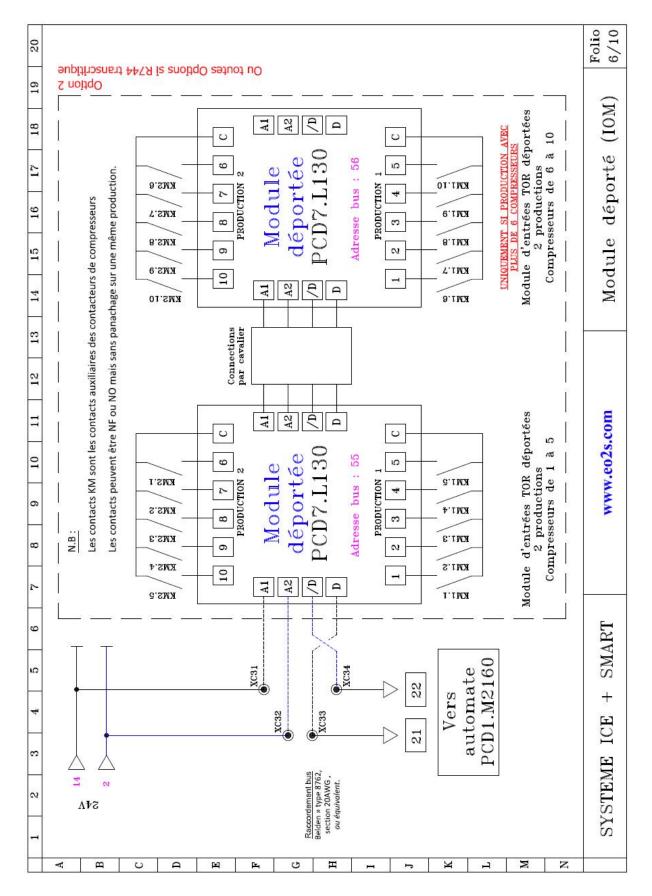




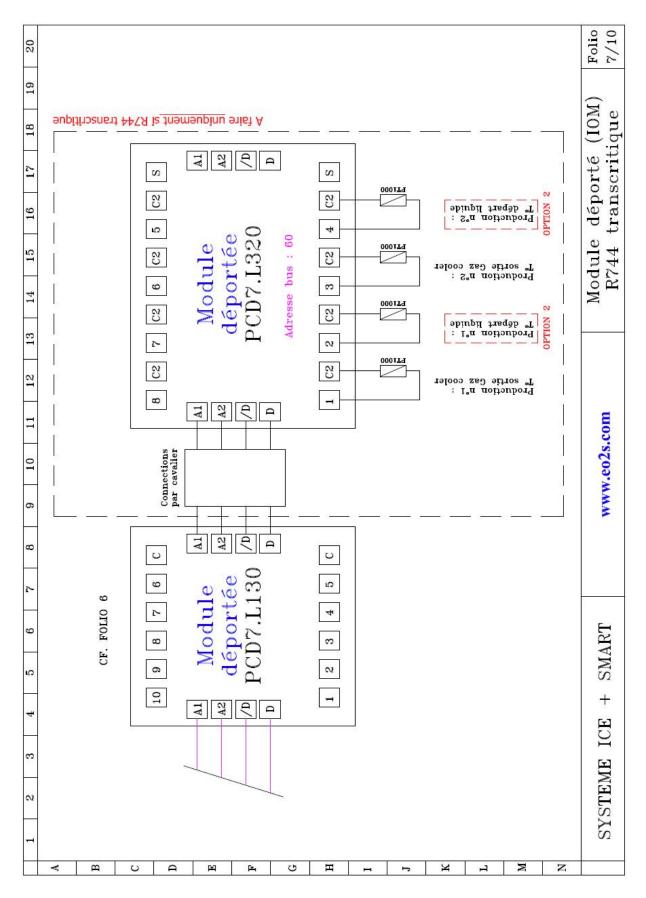




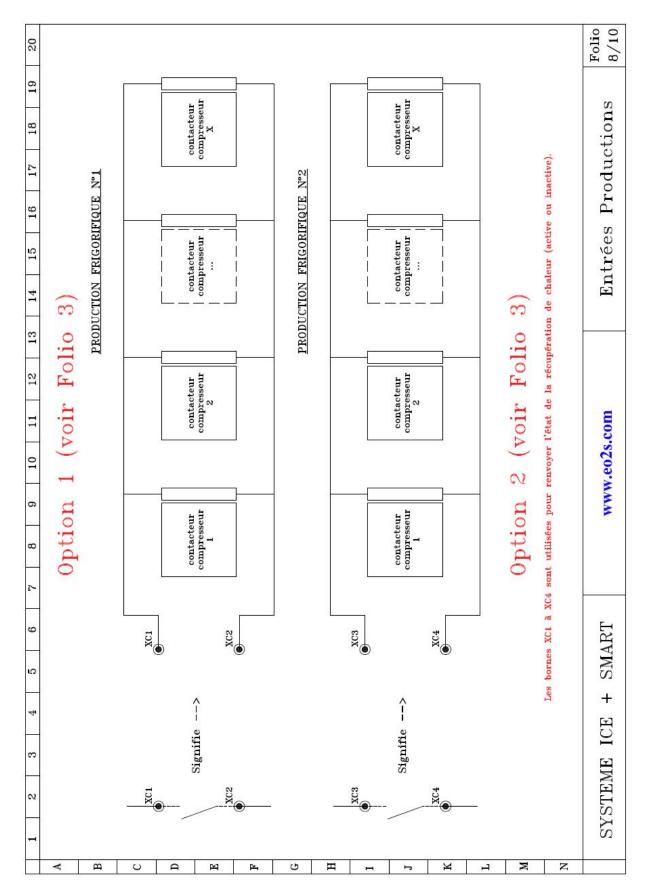




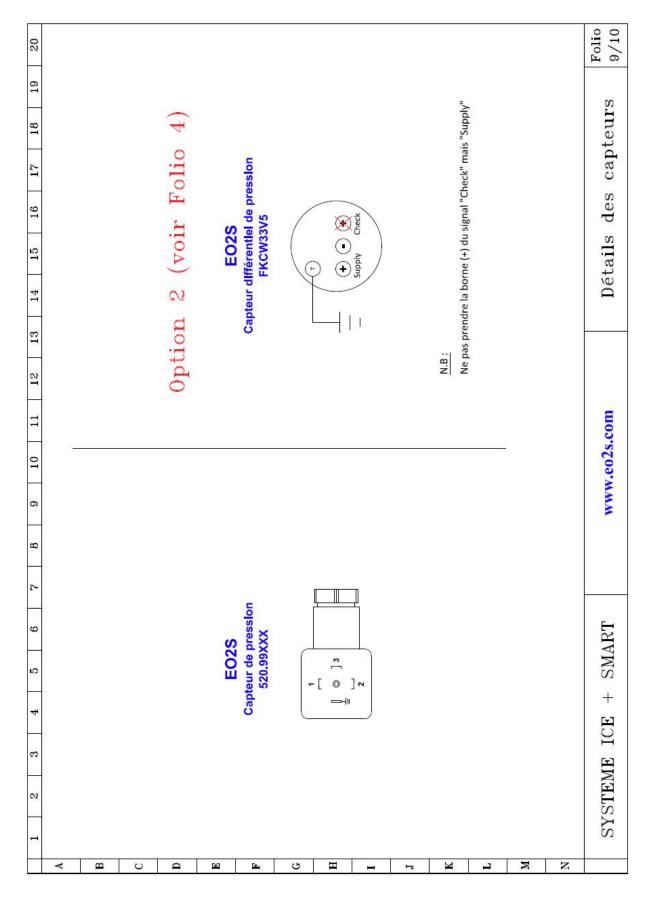






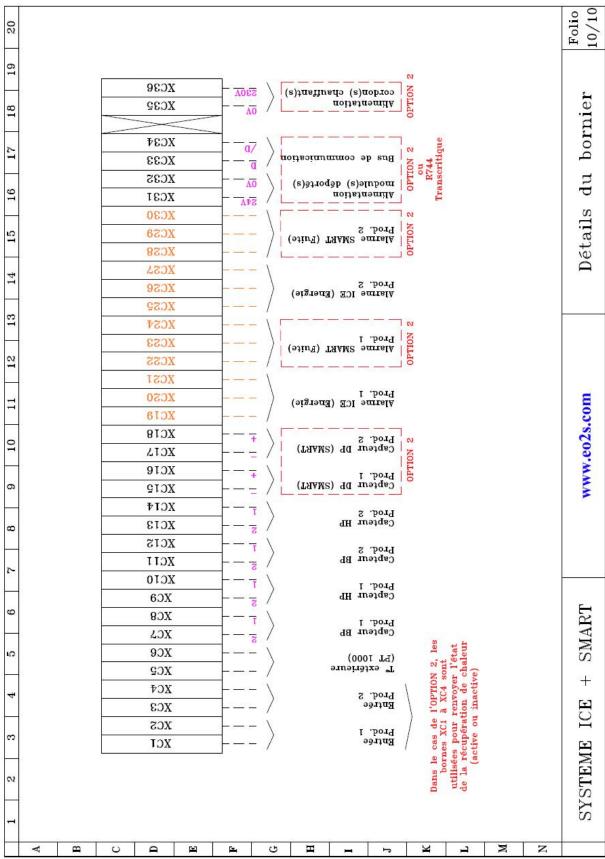






2019/06/01





Warning

The alarms contacts (terminals XC19 to XC30) must be connected in very low voltage and directly on the digital input of alarm delay.



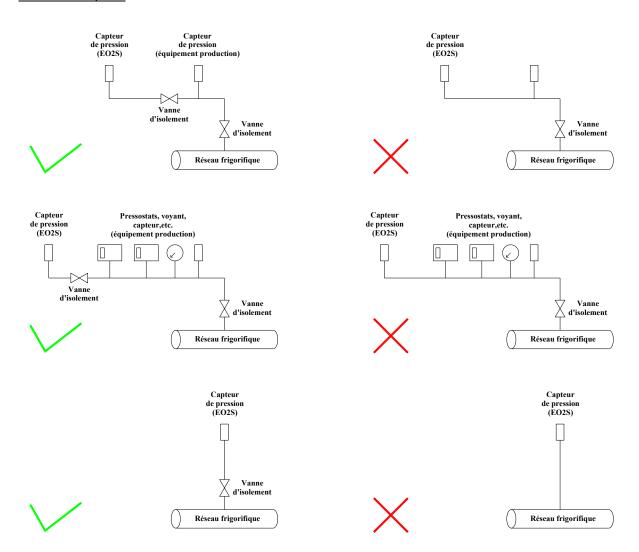
IV °- PRESSURE SENSORS CONNECTIONS (SPECIFICITY)

For good control and maintenance of the ICE system, it is imperative that an isolation valve to allow isolate each ICE sensor <u>independently</u> of the other equipment's pressures sensors (e.g. pressure switches, etc.) of production considered.

Furthermore, it is recommended not to use lengths of hoses / copper networks unsuitable to the situation at the site.

We recommend a maximum length of 50cm between the isolation valve and pressure sensor.

A few examples:

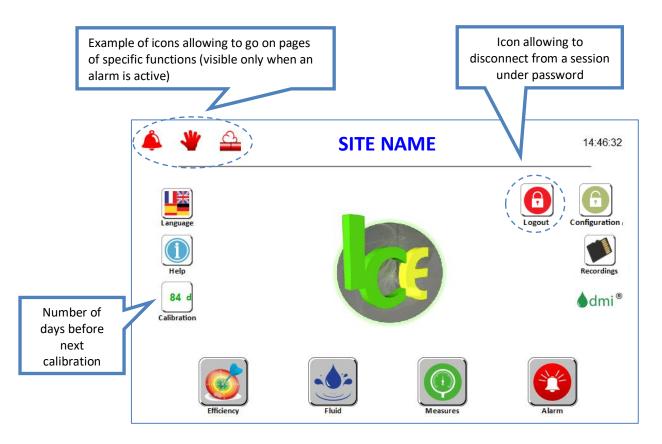




V°-TOUCH SCREEN DESCRIPTION

It is a touch screen on which of the buttons, icons allow you to navigate from page to page. Some of these buttons are visible only when the function is active (ex: "Alarm").

a) « Home » Page.



The main functions of the « Home » page gives access to the following pages:

- « Efficiency » page,
- « Fluid » page,
- « Measures » page,
- « Alarm » page,

- « Configuration » page,
- « Recordings » page,
- « Language » page,
- « Help » page,

Various icons are also present:



Indicates the presence of an alarm - link to the « Alarm » page,



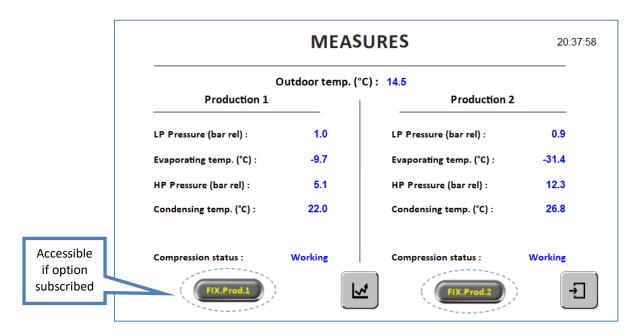
Indicates the presence of an alarm of maintenance - link to the « Alarm » page,



Specifies the presence of leak refrigerant alarm - link to the « Alarm » page.

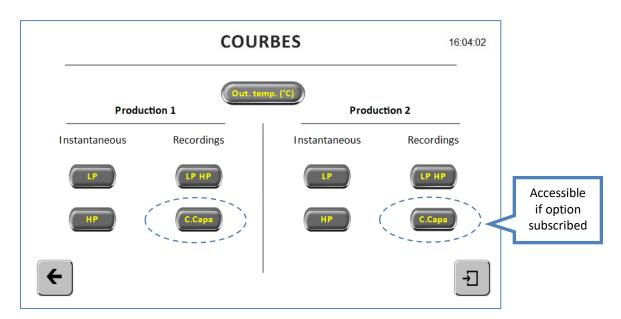


b) « Measures » Page.



- « Measures » page allows, for each monitored production, to have data access:
 - LP and HP,
 - Evaporating and condensing temperatures,
 - State of operation of the cooling system,
 - Outside temperature.

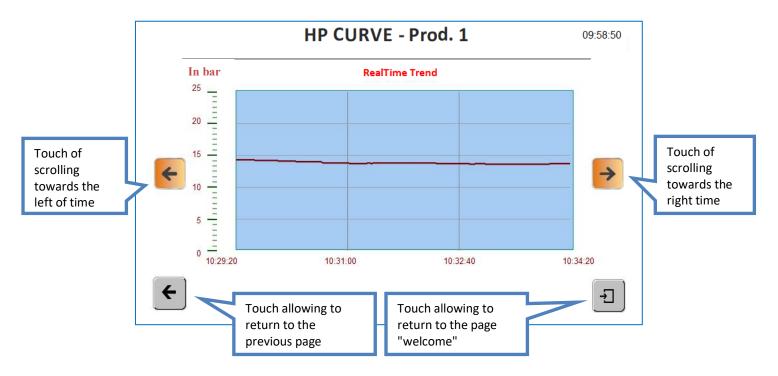
This page gives access to « FIX » pages (if option retained), as well as the « curve » page which, for each monitored production, has three types of curves: instant, historical, ratio cooling capacity in % (if option « energy cumulative » retained).



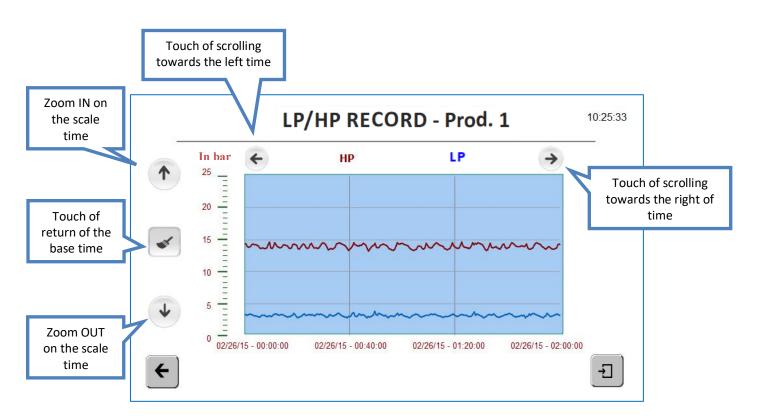
N.B.: The outside temperature is only in the configuration form.



Details of « Instantaneous curves » pages.



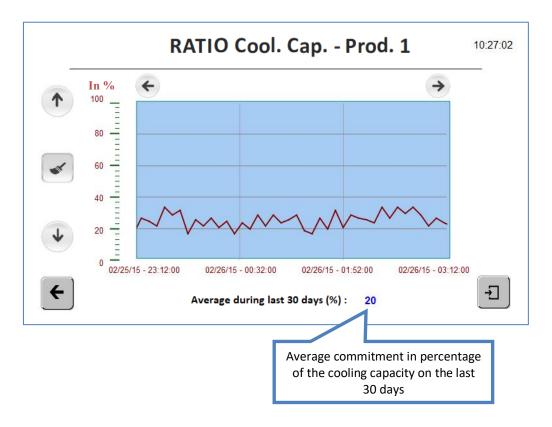
Details of « Recordings curves » pages.



N.B.: The beaches of instantaneous and historical curves are self-organizing depending on the refrigerant used.



Details of « Ratio engaged cooling capacity » pages



This curve gives the commitment as a percentage of the refrigeration capacity to the rated power installed.

This feature is available only if the option « energy cumulative » is installed.



c) « Performance » Page.

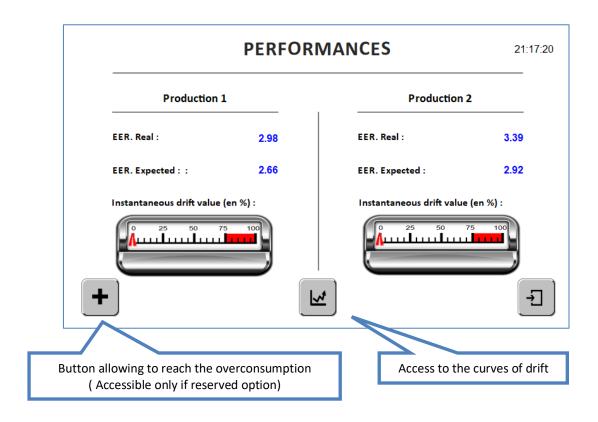
The « Performance » page is called at the touch of button from the « Home » page.

This page shows, in real time, the performance of monitored productions.

Percentage drift indicator gives the value of drifting from the admissible maximum tolerance set.

A position of the needle between 75 and less than 100 indicates a significant drift but without the integration of default action.

A position of the needle to 100 puts in action the integration of default. It's only at the end of integration that the « energy drift » alarm will be effective.

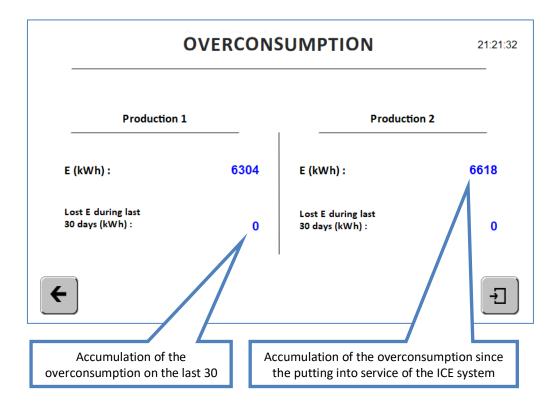


The button « + » allows you to access the page « Overconsumption ».



d) « Overconsumption » Page.

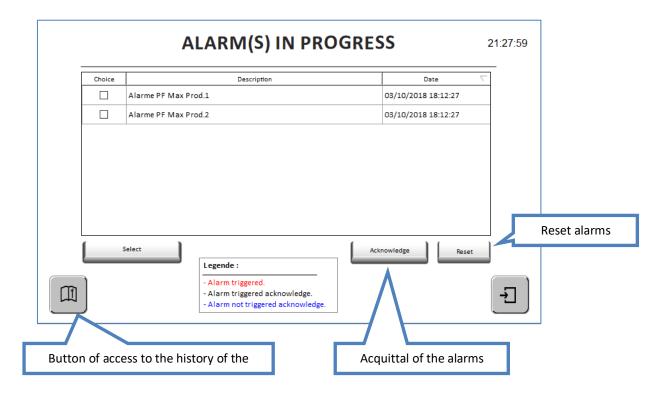
The « Overconsumption » page is available as an option³, and requires the implementation of supplemental resources as well as the return of working recovery each compressor (see note page 4).



³ « Energy cumulative » option.



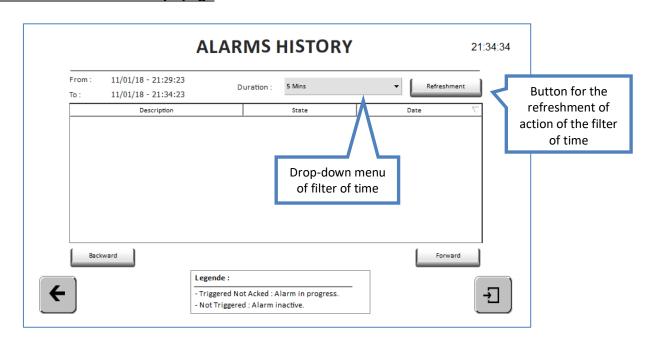
e) « Alarm » Page.



To remove an alarm, it should be previously headed the « Configuration » page under password (see page 20) to acknowledge the desired alarm type: **double acknowledge system.**

Then back on the « Alarm(s) in progress » page, for acknowledge (action on « acknowledge ») and then reset (pressing « reset ») the alarm concerned.

Detail of the « Alarms history» page





f) « Configuration » Page.

The « Configuration » page is accessed by pressing the ico

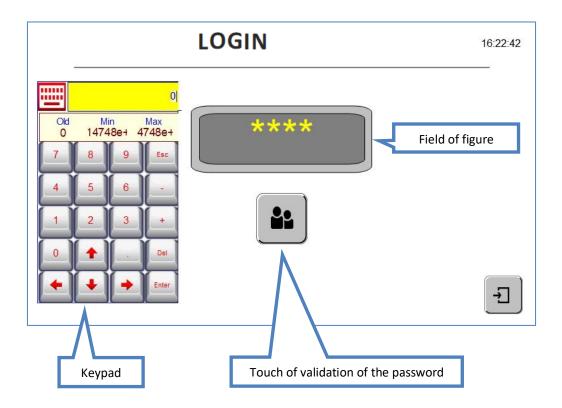


on the home page.

In the presentation of « Login » page, a touch of the figure with the star field displays the numeric keypad.

→ This is the password (operator level): 7895

After having returned the password, press « Enter » (the keypad disappears) and press the touch of validation.



The menu under password is so active and provides access to the page « Settings ».

The password is active for a period of 10 minutes. After this time, the disconnection is done automatically.

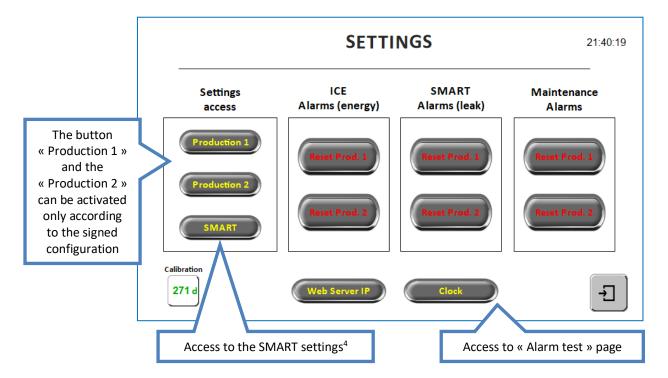
It is nevertheless possible to disconnect manually by pressing the button the « Home » page.



located on



g) « Settings » Page.



The « Settings » page allows access to the following pages:

- ICE settings (production 1 and production 2),
- SMART settings⁴,
- Clock settings,
- IP Web server,
- Alarm test.

The page has several buttons to reset alarms:

- Acquittals of ICE (energy) alarms,
- Acquittals of SMART alarms (leak),
- Acquittals of Maintenance alarms.

N.B.: About the SMART alarms (leakage), and in accordance with the regulations, a « Reset » can be done only after having made a search of leak by direct method.

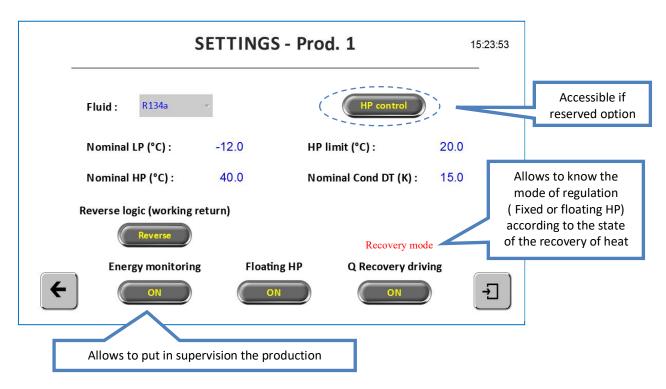
Furthermore, when a leak is detected (e.g. in a visual way) before the integration of it by the system SMART, it should be <u>necessarily</u> reset to the system by a « Reset » for the production concerned.

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⁴ See corresponding chapter (page 34).



Details of « Production Settings » page



On page display, the current values in the PLC appear.

A touch on a value gives access to the keypad. It should be to enter the new value via the keypad and to push to « Enter » on the keypad to display it.

Action on the « Floating HP » button allows to monitoring production in HP floating mode. The status is displayed on the button.

The status of recovery of heat (active or inactive) is controlled via working returns (XC1 to XC4 connection). This function is *only available* in option 2 (in option 1, gives the state of operation of the compressors).

Action on the « Reverse logic » button allows to reverse the logic of the returns of working of compressors (option 1) or the « Recovery » (option 2) mode. The current logic is displayed on the button.

In the mode « Q Recovery driving », the status of the contact is informed in red (display « Floating HP Mode » or « Recovery Mode » depending on the position of the contact.

Action on the button « HP control » (visible and accessible only if option) gives access to the regulation parameters HP of the monitored production (see specific documentation on the floating HP regulation).

N.B.: Energy performance depends on the nominal parameters input in the system. It is up to the installer to be guarantor of those values.



Details of « Clock settings » page

	СГОСК		19:05:21
	15/01/2016	*	
	19:05:21	**	
(1

The « Clock » page allows to set the clock to the screen.

The display of the page, the current values appear in areas of change.

A touch on a value select the value to be changed.

The action on the high and low on arrows allow to display the new value.

The value of the clock also appears at the top right which allows control of the returned values.



Details of « Web server IP settings » page

	Web Serve	22:06:36	
	Adress IP:	192.168.1.20	
	Gateway :	192.168.1.1	
	Subnet mask:	255.255.255.0	
(→ □

The « Web Server IP Settings » page allow to see (only in case the Web server option is used) the following set up:

- Internal IP address of the screen,
- Internal IP address of the gateway,
- Subnet mask.



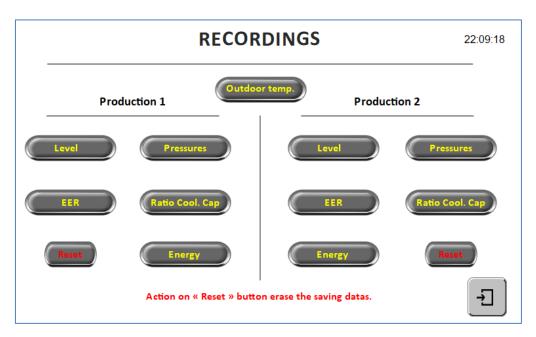
h) « Recordings » Page.

The « Recordings » page allows exporting data.

It is accessible via a press on the icon

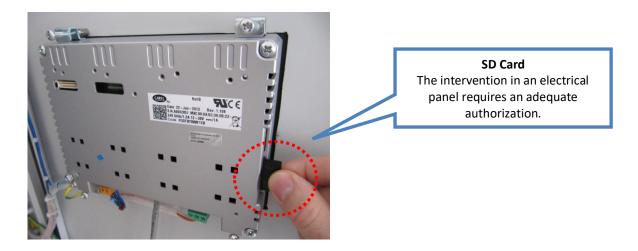


on the « Home » page



Every action on the considered buttons allows to export the data stored in a memory on the SD type card. This card not included, is to insert in the space provided for this purpose at the back of the screen.

The « Reset » button erase the memory of data archived in the memory area of the system.



After each action on a values button, wait few minutes for the transfer of data archived.



VI °- MENU OF THE WEB SERVER (OPTION)

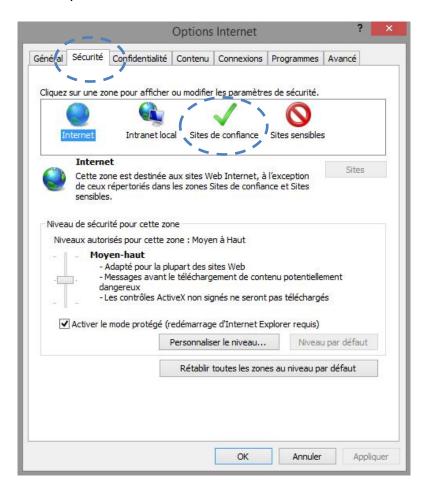
Access to the Web server is accessible *if the option is subscribed* when buying the ICE and/or SMART system. However, this function can be added afterwards.

The touch screen should be connected to access to the Internet (LiveBox, etc.) with an external address fixed IP, via a RJ45 cable plugged into the Ethernet port.

Two possibilities of access to the Web server: by setting your PC (Internet Explorer and possibly your firewall) or by installing on your PC of dedicated software.

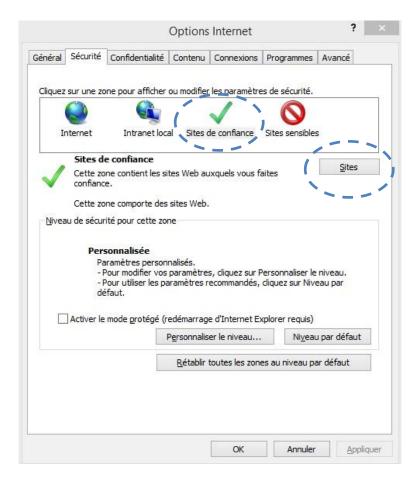
a) PC Setup and connection through Internet Explorer

- → Open Internet Explorer
- → In the menu bar, go to « Tools » then click on « Internet options ». A window opens.
- → On the « Security » tab: click on « Trusted Sites ».

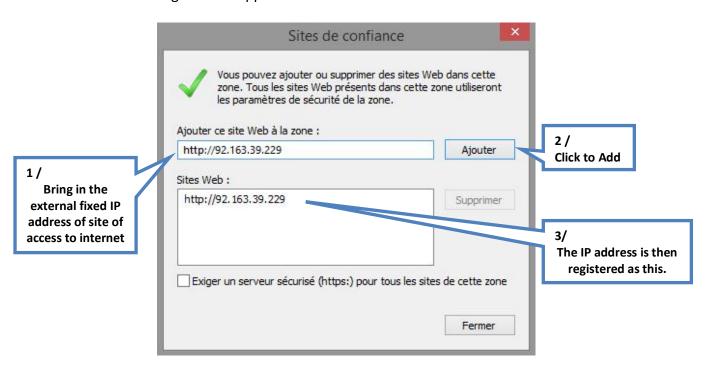




Click the « Sites » button.



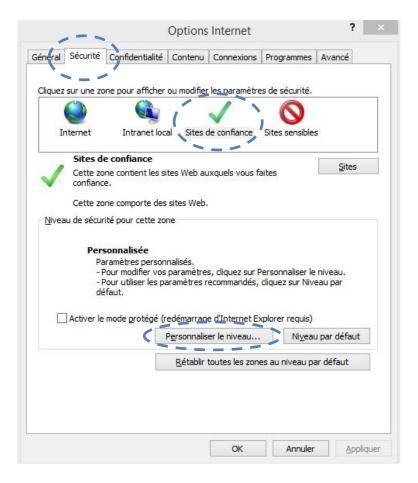
The following window appears on the screen:



Click on "close".



→ Always in « Internet options », « Security » tab and « Trusted Sites », click on « Custom Level ».

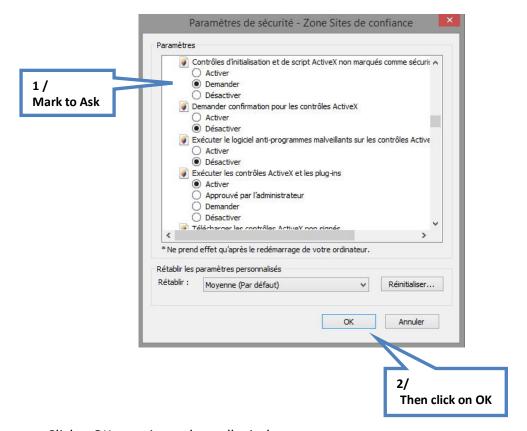


The following window appears on the screen:





Go Down to the setting « Control initialization and script ActiveX not marked as secure for scripting writing ».

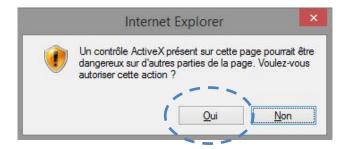


Click « OK » again to close all windows.

Connect to the Web Server

When you connect to the Web Server IP address of the style: http://xxx.xxx.xxx/HMIClientAX.html

You will observe the appearance of the following message on your Internet Explorer:



Click « Yes ». You will then have access to the Web Server.

N.B.: The first connection can take several seconds (depending on the type of internet connection at your disposal) because your PC load the ActiveX of the Web Server.



b) Installation and use of the dedicated software

INSTALLATION:

The dedicated software (7.75Mo) is available for download via the following link:

http://www.eo2s.fr/Download/EO2S WebServeur setup.zip

You will then download a file .ZIP it will unpack into the directory of your choice (example: Desktop).

At this stage, you just more to launch the installation process by running the file « EO2S WebServeur setup.exe ».

Follow the installation procedure by answering different questions (for information, the button « Next » gives the default procedure).

Press the button « Finish » for launch program connection.

USE:

To connect, it is necessary to have the address IP of the Web server connected to an access point with a <u>fixed IP</u> (http://xxx.xxx.xxx) in base 10/100 Mbps (Gigabit not supported).

When first installed, the software will automatically launch.

The software can also be started via the shortcut located in the office.

The connection is made by filling the fixed IP address of the system to which you want to connect in the address field followed by a support on the launch « Go » button or press « Enter » on your keyboard.





The first connection can be shorter or longer (up to a few minutes) depending on the communication speed of your line and site to access Internet.

<u>N.B.:</u> An additional address happens automatically when pressing the launch button indicating the version of the ICE system.

Stop the communication via a support on the red cross to close the soft.

c) Setting of the touchscreen (on site)

For the touch screen setting, you will need the following data:

- Internal IP address of the screen, (e.g. 192.168.1.20).
- Subnet mask, (e.g., 255.255.255.0).
- IP address internal gateway (box), (e.g. 192.168.1.1).

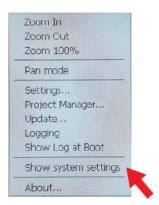
And possibly (if needed):

- Primary DNS, (e.g. 32.45.197.258).
- Secondary DNS, (e.g. 32.87.197.258).

Then press a few seconds on an empty any area of the screen.

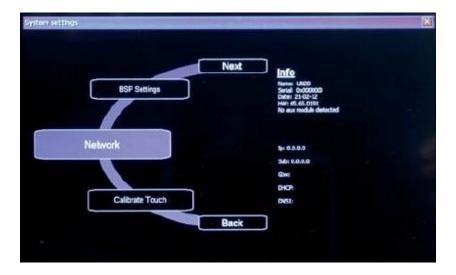
A pop-up appears.

Click on « Show system settings ».

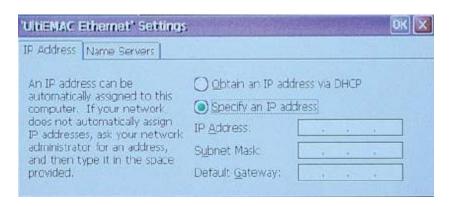




A rotating menu appears on the screen



Choose and click on « Network ». A new window appears allowing you to specify an IP address:



Enter the items collected at the beginning of this chapter and close all windows.

d) Setting to ports in the Internet box

Some ports must be opened for the proper functioning of the Web server of the touch screen:

- http: port 80.
- FTP: **port 21**.

N.B.: Opening these ports may be performed via a port forwarding.



VII °- CALIBRATION OF THE SYSTEM

Depending on the use made of ICE and SMART systems and eventually lift alarms over time, it can appear on the page « Alarm(s) in progress » the term:

« Alarm calibration »

This alarm does not prevent the operation of the ICE system and related options.

However, like any surveillance system, the accuracy of the latter must be regularly monitored.

The user must make control and calibrate the systems by an agreed representative or by the E.O.2.S. company.

The frequency of these operations is established directly by the ICE system or regulation (if applicable).

These operations allow to control the functioning of the systems and to integrate the available updates.



S.M.A.R.T SYSTEM

I °- INTRODUCTION

The SMART system (Followed by Adaptive Modelling of Trend Research) is an equipment for helping the leak detection.

The SMART system uses the modelization of the ICE system in the background and can be used in combination with the ICE system.

However, the SMART system can be marketed alone (without the ICE system).

II °- COMPONENTS OF S.M.A.R.T SYSTEM

The SMART system consists of the following:

- Differential sensor ⁵...... réf. EO2S : FKCM33V5
 IOM module..... réf. SAÏA : PCD7.L130
- Communication cardréf. SAÏA : PCD7.F110S

N.B.: The IOM module allows you to resume the returns of all compressor working of the 2 productions (a maximum of 5 compressors by production⁶-).

The elements provided for in monitored production are the following:

- A Ribbon heating (20W/m 3 m heating 1 m free)ref. EO2S: RLE-S-20-3
- 2 fittings ¼ "flare ¼" MPT,
- A flexible ¼ flare,
- A pipe ¼" with two nuts according to fittings,
- Electric cable and bus cable,
- And others accessories required to install the system on each monitored liquid receiver.

⁵ A sensor par production monitored.

⁶ For more compressors per production: **contact us and provide an additional IOM module**.



III °- INSTALLATION

The SMART system can be implemented on the following liquid receiver:

- Vertical,
- Horizontal (with or without tilt).

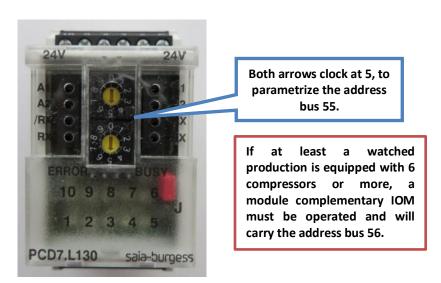
<u>Note:</u> Nevertheless, it is up to the professional to contact the EO2S company to check the compatibility of the field of use of the SMART on the target installation system.

EO2S couldn't be held responsible for incompatibility of the system SMART in situ.

a) Electricity

The IOM module and sensor are to be wired according to the electrical scheme enclosed in this manual of use (see option n ° 2 - folio 6).

The IOM module is set to the address of the bus n°55, as follows:



Type of cables for connections:

We recommend to used:

- For the field bus:
 A cable for data transmission 1 or 2 twisted pairs (section 0, 5 mm²) shielded with braid with a low specific capacity (< 100mF/m) and a 120Ω impedance; 100 kHz (example: « Belden » type 8762, section 20AWG, or equivalent).
- For pressure sensors:
 A shielded cable HIFLEX CY 2 x 0, 5 mm², or equivalent.



b) Connection of the differential pressure sensor

The liquid receiver must imperatively <u>have shut-off valves</u> for the connection of the differential pressure sensor.

The differential pressure sensor connects like a low-level detector:

- Pressure from the bottom of the receiver connects on the HIGH of the sensor connection,
 via a flexible hose.
- <u>Pressure from the top of the receiver</u> connects on the **LOW** of the sensor connection, via a tube ¼ "surrounded by a heater ribbon.
 - This heater ribbon is used to avoid refrigerant condensation in the steam tube to ensure the accuracy of reading.

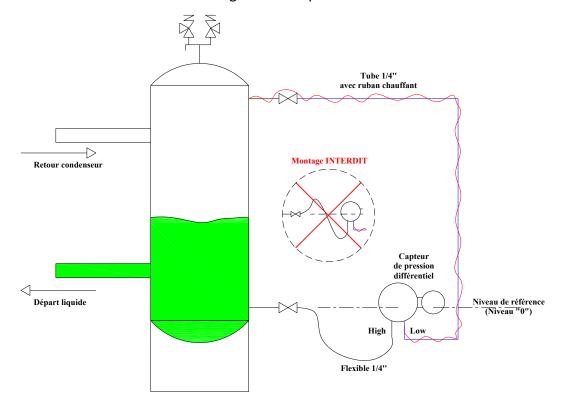
Remarks:

- Pressure readings made on the line « return condenser » and/or « liquid departure » will result in a malfunction of the SMART system.
- Malfunction of the heating tape can generate a sensor fault.
- Beware, the heater ribbon is not heating at its his beginning (side connection). Only the heating part must be in contact with the pipe $\frac{1}{4}$ ".

Principle diagram:

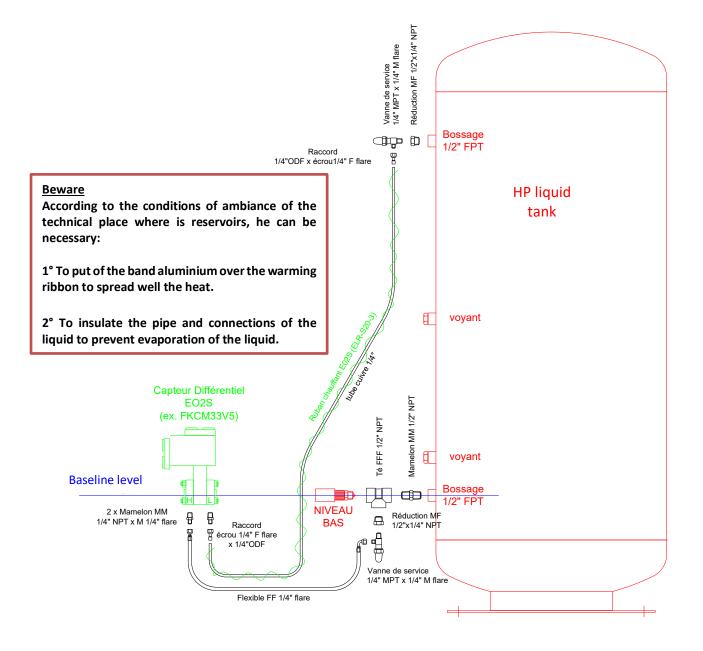
The altimetry of the differential pressure sensor indicates the reference of the measure of the liquid level.

In fact, this reference level (also called level « 0 ») must be located at the level of the low connection to benefit from the full height of the liquid receiver.





Example on a receiver not equipped with a column of level:

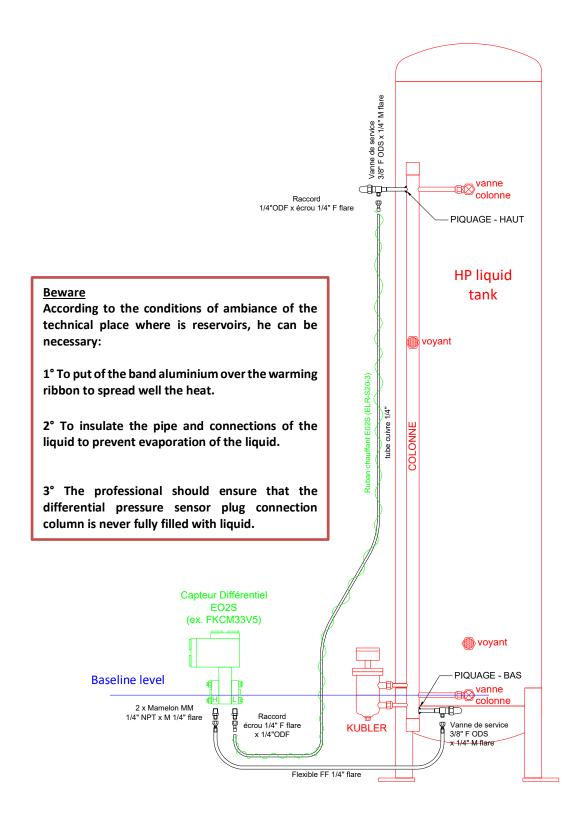


Note: The example above considers the case where the liquid tank already has a low-level controller. In this case, the professional can either keep it or remove it completely.

Indeed, the SMART sensor allows to have the alarms of low levels (timeout configurable via the touch screen of the panel).



Example on a receiver equipped with a column of level:



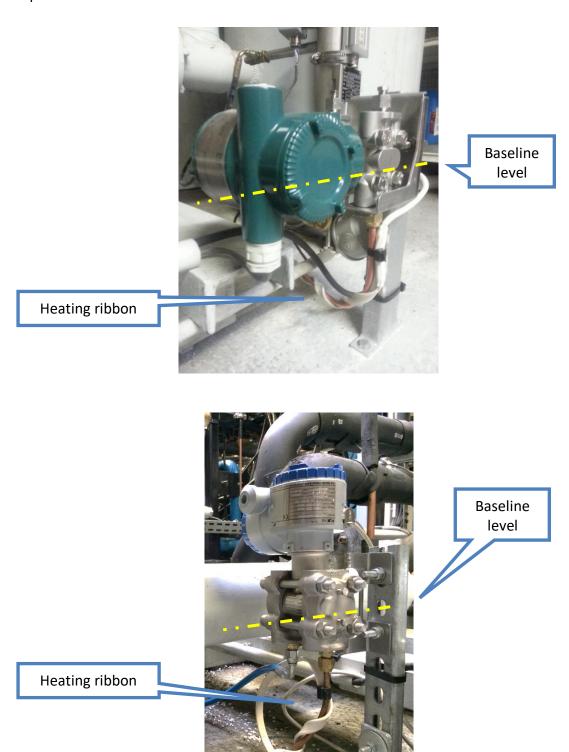
Note: The example above considers the case where the liquid tank already has a low-level controller. In this case, the professional can either keep it or remove it completely.

Indeed, the SMART sensor allows to have the alarms of low levels (timeout configurable via the touch screen of the panel).



It is imperative that the low connection is made without against column. In fact, that the hose does not, at any time, rise up beyond the baseline level.

Example with sensor:



N.B.: A rise of the flexible hose will create an against column which would distort the measurement of the differential pressure sensor.



SMART sensors are equipped with bleed screws.

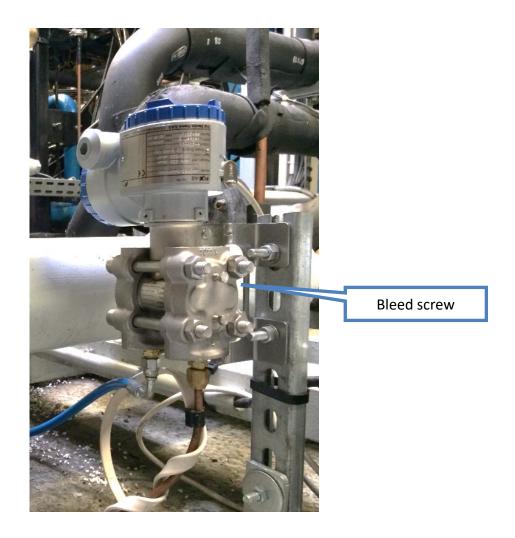
On normal, these screws are not used.

Their usefulness is normally involved in the commissioning of the system or after a maintenance operation.

However, when using screws, tightening of these last must necessarily be carried out as follows:

- Dock the purge screw by hand, without tools, until you get a contact between the screw and flange connection.
- Apply to the key an angular clamping with a recommended value of 1/16 turn order clamping angle (so, between 20 ° and 30 °). The maximum value of the clamping angle is 45 ° (1/8 turn). A 1/4 turn type clamping is an extreme situation that it is strictly forbidden to exceed.

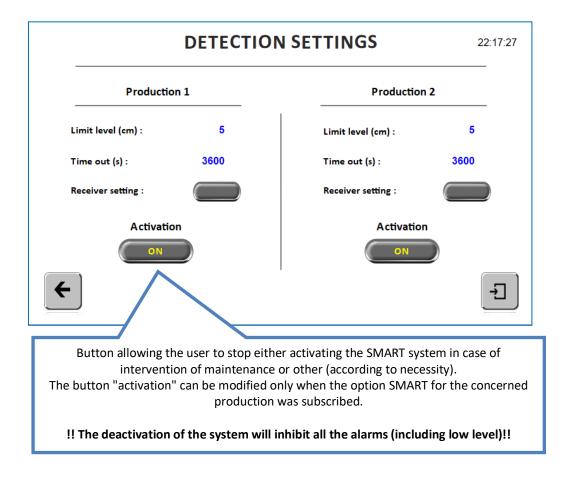
The tightening couple associated with the bleed screw should not exceed 2 N.m





c) Settings

Detection settings are available in the « Settings » page under password (see chapter « Configuration » page) and pressing the « SMART » button.



Setting « Level limit » (in cm) allows to set the alarm of low level to the reference level.

The « Timer out » (in seconds) sets the time before the low-level alarm.

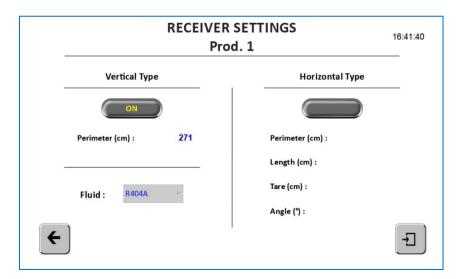
The « Receiver settings » button to access the page of settings of the reservoir of the monitored production.

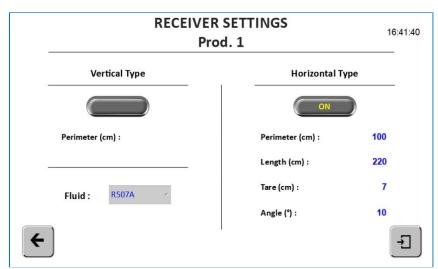
Each « Reset » button is used to cancel the alarm « Presumption of Leak » of the considered production.

N.B.: Low level alarm requires a regular check on the part of the user and/or the company in charge of the maintenance of the supervised installation.In accordance with regulations, a « Reset » can be done only after having made a search of leak by direct method.



Details of the « Receiver settings » page





The « Receiver settings » page to choose between a vertical or horizontal receiver.

The « Perimeter » (in cm) is the value of **p x** diameter of the liquid receiver.

This value is taken by measuring the circumference of the diameter of the liquid reserve (a correction of the thickness of the tank is automatically integrated according to the diameter in the modelization).

The « Length » (in cm) is the length of the receiver (including funds). The characteristics of funds and thicknesses are integrated automatically depending on the diameter of the liquid reservoir.

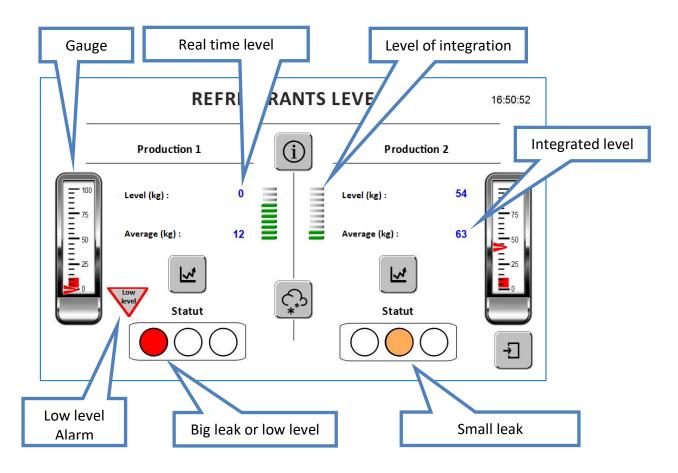
The « Tare » (in cm) is the distance between the connection of the liquid receiver and the bottom.

The « Angle » data (in °) is the value of the angle of inclination of the receiver.



IV °- USE

The leak detection information page is available from the home menu via a tap of the button « Fluid ».



The orange light means a presumption of small leak. In the case of a high leak (or low level), it will be the red light which will light up.

The level of integration indicates the accuracy of the system. It is improving over time based on the number of values. The accuracy of the system is achieved when all the level of integration is completely green.

However, it should be noted that **the system is functional in the first hour** and that integration can only refine the accuracy of the system.

N.B.: At each acquittal a presumption of leakage alarm, the system is reset: level of integration and integrated level will be indicated "0".

The gauge gives, in percentage terms, indicative of the filling of the liquid reservoir.

The buttons give access to the curves of the gauge fluctuation.



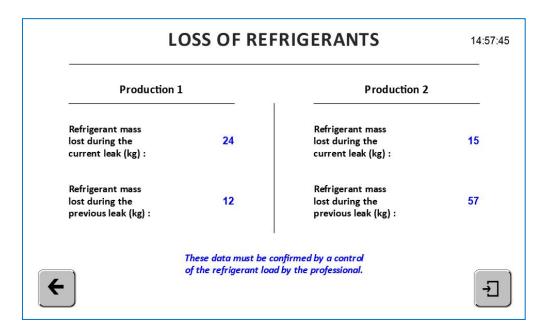
The button provides access to low level statistics⁷:

INFORMATION			16:33:24
Production 1		Production 2	
Number of low passage : (Nb max : 32500)	57	Number of low passage : (Nb max : 32500)	32
Number of level low on the last 30 days preceding:	12	Number of level low on the last 30 days preceding:	4
Current timeout before release (s):	985	Current timeout before release (s):	1800
RESET		RESET	<u>-</u>

The button



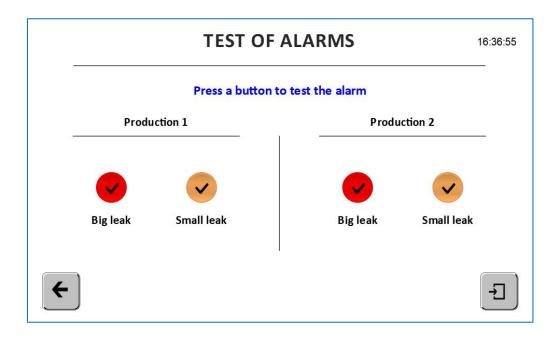
provides access to refrigerant mass statistics lost on a leak presumption⁷:



⁷ Function(s) available only on few versions.



Détails o the « Test of alarms » page



The « Test of alarms » page allows you to perform a false leak presumption leak.

The procedure will be identical to a real alarm:

- Red light in front of the panel,
- Action on alarm relay,
- Sending an email (if applicable),
- Identification in the « alarms » menu,
- Etc.

<u>N.B.:</u> Acknowledgement and reset of test alarms is identical to standard procedure.



During an alarm of the SMART system, there may be two types of alarms:

- Presumption of leak alarm,
- Presumption of leak + low level alarm.

Characterization of leak is indicated on the touch screen (see orange or red) which allows the technician to know what type of leak searching.

Research of leakage must be carried out according to the usual rules of art in accordance with the regulations in force and the actual.

About the SMART alarms (leakage), and in accordance with the regulations, a « Reset » can be done only after having made a search of leak by direct method.

Furthermore, when a leak is detected (e.g. in a visual way) before the integration of it by the system SMART, it should be <u>necessarily</u> reset to the system by a « Reset » for the production concerned.



EO2S products are constantly evolving.

Free EO2S product documentation is subject to change without notice. Therefore, users should always check for updates to their documentation.